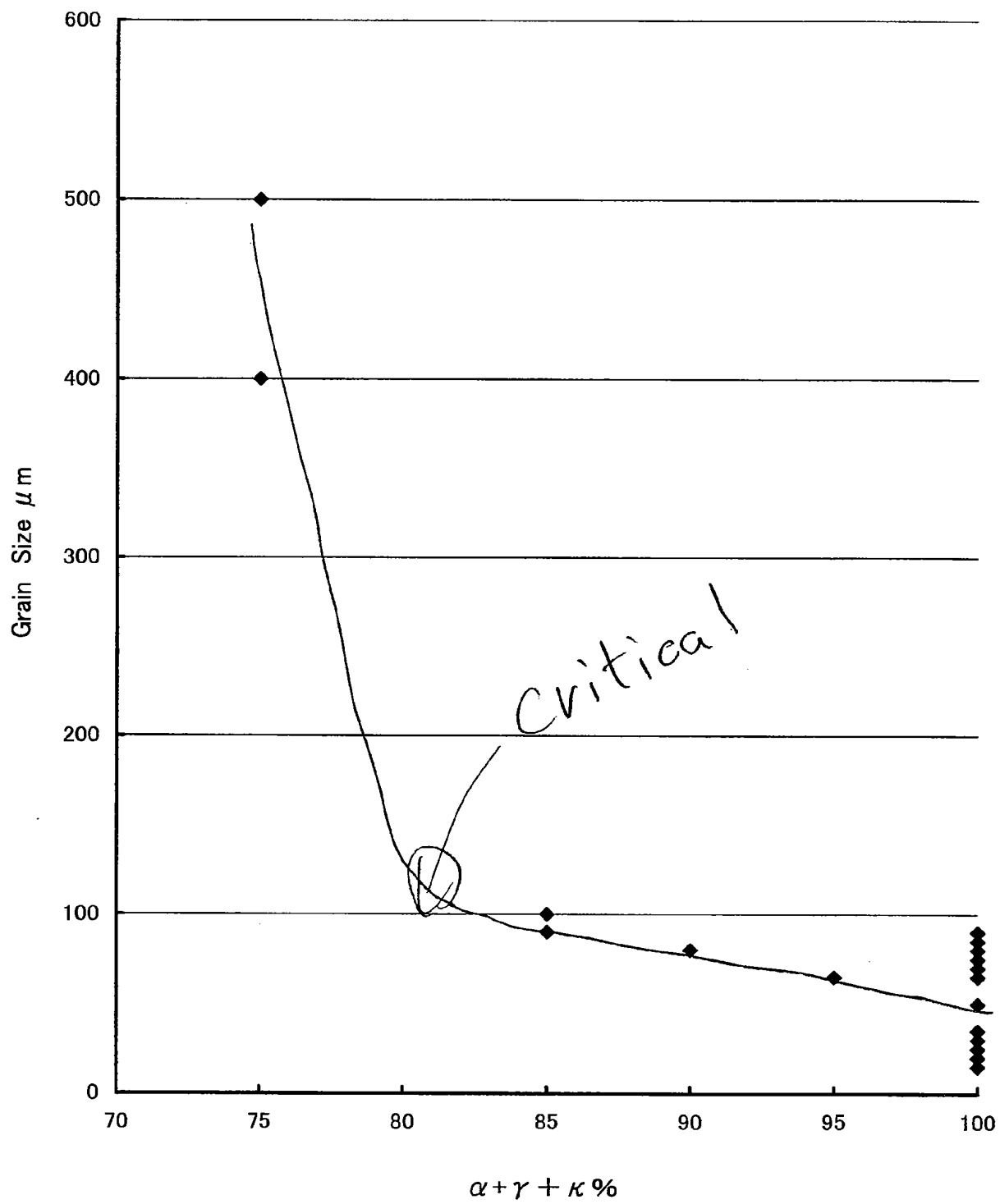


Exhibit F



Relation between grain size and $\alpha + \kappa + \gamma \%$